Description

This fine white finishing lime is made from high-purity dolomitic limestone and autoclaved for immediate use with gauging plasters, without soaking or slaking. IVORY® Finish Lime is especially formulated to be compatible with standard gauging plasters. Use IVORY® Finish Lime with high strength gauge, Keenes Cement, and all other manufacturer’s gauging plasters for high plasticity, tight bonding and smooth troweling sought by plasterers.

IVORY® Finish Lime permits a thin finish coat, while the gauging plaster provides initial set and early hardness to minimize shrinkage of lime, for either smooth trowel or textured sand float interior finishes. Walls become exceptionally hard and crack-resistant while maintaining their long-lasting beauty.

Complies with ASTM C206 Type S and Federal Specification SS-L-351B Type F. Also complies with ASTM C207 Type S. Available in 50-lb. bags.

Application Data

<table>
<thead>
<tr>
<th>Description</th>
<th>Finish Texture</th>
<th>Gauging-Lime-Sand Mix (dry wt.)</th>
<th>Hardness-lb.</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>IVORY® Lime &amp; High Strength Gypsum Plaster</td>
<td>Smooth Trowel</td>
<td>1:1:0</td>
<td>236</td>
<td>Use for high-traffic areas over high-strength wood fiber or sanded gypsum basecoat.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1:2:0</td>
<td>106</td>
<td>Use for durability and abuse-resistance over wood fiber or sanded gypsum basecoat.</td>
</tr>
<tr>
<td>IVORY® Lime &amp; Keenes Cement</td>
<td>Smooth Trowel</td>
<td>4:1:0</td>
<td>88</td>
<td>Offers strong, hard surfaces when densified by extensive troweling through set. Use over high-strength gypsum basecoat. May be re-tempered; permits mixing large batches.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2:1:0</td>
<td>75</td>
<td></td>
</tr>
<tr>
<td>IVORY® Lime &amp; Regular Gauging Plaster</td>
<td>Float Finish</td>
<td>2:1:8</td>
<td>75</td>
<td>Commonly used float finish, may be satisfactorily job-colored.</td>
</tr>
<tr>
<td></td>
<td>Smooth Trowel</td>
<td>1:2:0</td>
<td>75</td>
<td>For normal use; over lightweight aggregate basecoat, add 1/2 cu. ft. of perlite fines or 50 lb. of #1 silica sand per 100 lb. gauging.</td>
</tr>
<tr>
<td></td>
<td>Float Finish</td>
<td>1:2:8</td>
<td>75</td>
<td>For normal use over any basecoat.</td>
</tr>
</tbody>
</table>

(1) Pounds required to force a 10-mm dia. steel ball .01” into plaster face. (2) Avg. tested values when applied over a sanded gypsum basecoat.
IVORY®
Finish Lime

**Uses**

Recommended for interior wall and ceiling finishes in commercial, institutional, industrial or residential construction. Makes a highly suitable lime putty for mixing with all types of gauging plasters. Could also be used in exterior cement stucco mixes.

**Advantages**

**Fast Mixing**
Addition of water (only to full plasticity) readies material for immediate use. No soaking or slaking required. Finish jobs faster.

**Easy Troweling**
Develops quickly into a smooth-troweling, highly workable material that finishes in less time and with less effort than other hydrated limes. IVORY® Lime permits easier spreading for better coverage; minimizes check cracking caused by insufficient troweling.

**Mixing and Application**

Mix IVORY® Lime in a clean container or mechanical mixer. Add one bag of lime to 5 1/2-6 gal. water (21-23 liters) and mix until putty is smooth. Mix with portable drill mixer 2 1/2-3 min. at 450-600 rpm or paddle mixer 12-20 min. at 50-75 rpm.

**Patching**

Remove plaster showing cracks, blisters, pits, checks or discoloration and replaster, matching texture and color to surrounding area.

**Availability**

Available nationally from building and mason supply dealers, and GRAYMONT DOLIME (OH) INC. in Genoa, OH.

**WARNING:**

*MAY CAUSE EYE OR SKIN BURNS. HARMFUL IF SWALLOWED.*
CONTAINS: Hydrated Lime (calcium magnesium hydroxide)
Avoid contact with eyes or skin.
Do not take internally.
Avoid breathing lime dust.

Always wear NIOSH approved eye goggles when handling lime. In case of eye contact flush eyes thoroughly, including under eyelids, with water for 15 minutes. CALL PHYSICIAN IMMEDIATELY.

Wear protective clothing to prevent skin contact. If skin contact occurs, wash with water. Should skin irritation continue, SEE PHYSICIAN.

If swallowed CALL PHYSICIAN IMMEDIATELY.

Ventilate or use dust collector to prevent airborne lime dust. If there is airborne lime dust use a NIOSH approved dust respirator.

Do not use this material on playing fields or children’s play areas.

**KEEP OUT OF REACH OF CHILDREN.**

Hazardous ingredient info - (419) 855-8336

**NOTICE:** There are no warranties which extend beyond the description contained herein. We shall not be liable for incidental and consequential damages, directly or indirectly sustained, nor for any loss caused by application of these goods not in accordance with current printed instructions or for other than the intended use. Our liability is expressly limited to replacement of defective goods. Any claim shall be deemed waived unless made in writing to us within 30 days from the earlier of the date it was or reasonably should have been discovered.