

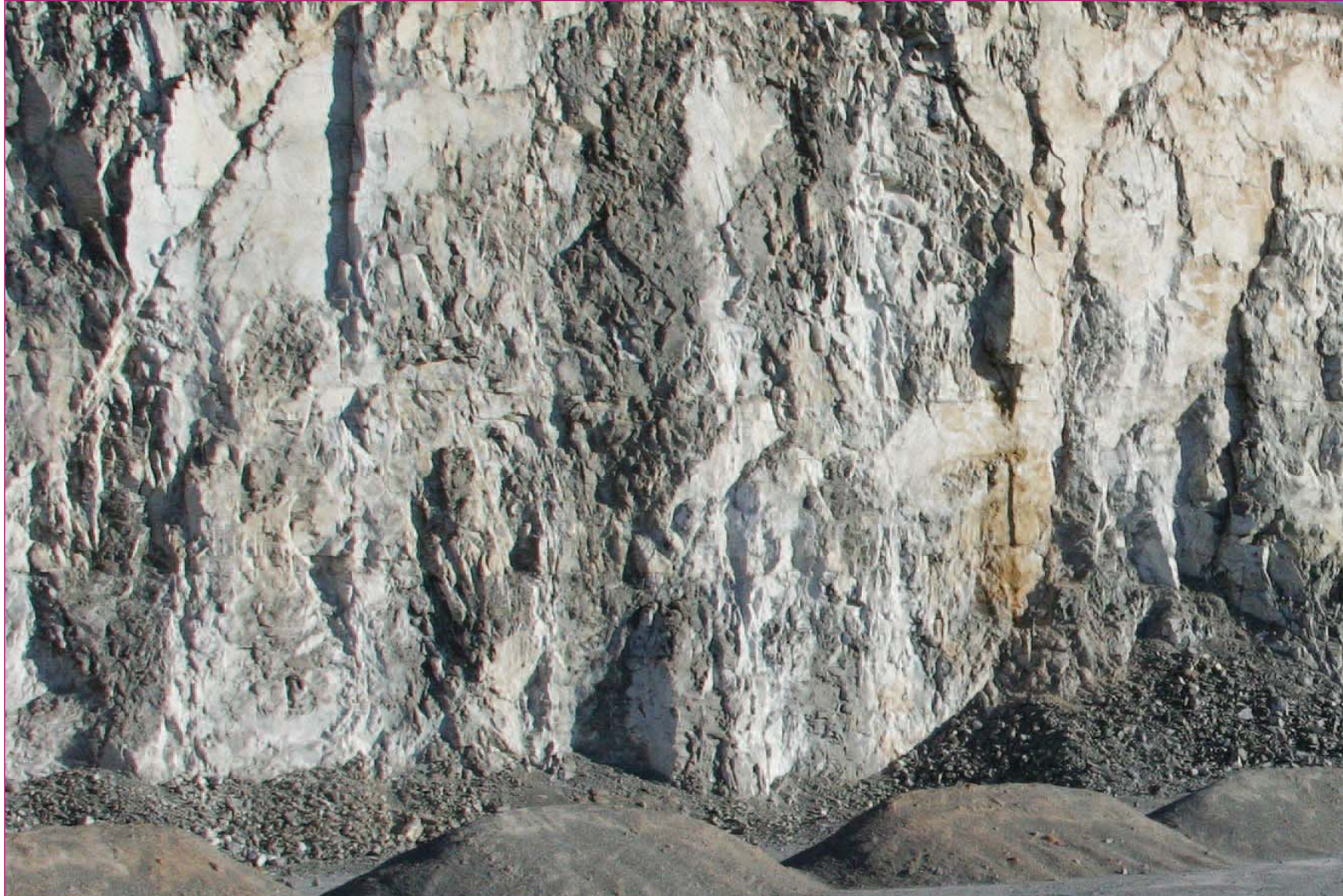


lime and stone

building a better world



GRAYMONT



**The company
is natural,
permanent,
continuous like ...**

stone

Graymont's business is based entirely on products derived from naturally occurring stone. We are one of three top lime and limestone suppliers in North America. Our operations include:

- **Graymont Lime Group**
(lime and limestone, across Canada and the U.S.)
- **Graymont Materials**
(construction materials, in upstate New York and the province of Quebec)
- a **network** to efficiently supply lime all over the continent
- investment in **Grupo Calidra**, the largest lime producer in Mexico



community

Graymont is a family business. We take community seriously for the long term; whether it is our family of employees or the towns where we work. People like working at Graymont so much they may stay their whole career. Our employees form a well-established and far-reaching network that coordinates the production, sale and transportation of lime and stone products.

We also contribute to the many local communities that are home to our production sites. We volunteer and donate money where it's needed. We make it easy for Graymont people to support local programs, projects, activities and events. And we consult with locals about our actions in their area. We strive to be a good neighbour.

growth

A business that succeeds for more than a century can never stop evolving. Since we supply essential products like lime and stone, which are needed for so many fundamental areas of life, we must respond to society's changing expectations. We must keep up with technology, as well as changing markets and lifestyles, just as we keep current with changing laws and regulations.

We need to grow with every community we share. After all, our employees live there and we all have aspirations of a better future. And we all know about lime and stone bettering our day to day life.



**The philosophy
is to be good,
as in...**

**world-class in
everything we do**

Graymont produces only the highest quality lime and stone products. From stone in road construction, to pulverized limestone for filler in asphalt shingles, to lime for water treatment and use in the production of paper and steel – you won't find better quality products or customer service than at Graymont.

We strive for the same excellence we achieve in our product, in absolutely everything we do... from health and safety and community support to technological advancement and environmental practices. This is what we're talking about when we say world-class.



sustainable

We are always looking for new ways to reduce the impact of human activity on our surroundings. It makes good business sense. So, doing the right thing for our customers is also doing the right thing for the environment and the Graymont family.

Many of our products are used to protect and reclaim natural environments. From reducing acid rain to treating waste water and reclaiming old mine sites, our products benefit the environment. We also value our people, so we go to great lengths to help them be healthy and protect them from accidents with no-nonsense policies and practices as well as first rate training programs.

solid and reliable

We will remain where we are for decades to come — we have been a reliable member of our communities for up to 125 years already! Since lime and stone are used in the manufacture of so many materials that are used in our daily lives, and also more directly as essential building blocks for roadways, homes and infrastructure systems, they are in use literally everywhere. And the need for them will continue for a long time.

The Graymont family of employees is dedicated to exceeding your expectations for responsible manufacturing and the ongoing, reliable supply of high quality products. Our stone resources are extensive, so we can ensure customer needs are met today and for many years to come. And we deliver, no matter what. With our facilities and our efficient transportation network, we will always meet customer deadlines.

Our products are everywhere...



used in the production of solar-grade silicon for solar panels



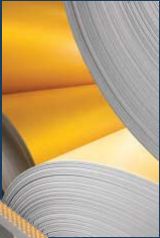
used in the production of steel



in asphalt



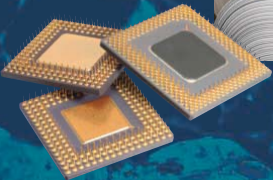
in water treatment



in paper as filler or coating



in apple storage



in the production of gold used in computer chip processors

Our mission

Improving your world by responsibly meeting society's needs for quality lime and stone products.

For lime and limestone sales information, please contact:

Western Canada

Contact the Calgary, AB office

Phone 1 403 250 9100
Email wcsales@graymont.com
#260, 4311-12 St. N.E.
Calgary, AB T2E 4P9

Eastern Canada

Contact the Boucherville, QC office

Phone 1 450 449 2262
Email ecsales@graymont.com
25, De Lauzon Street, Suite 206
Boucherville, QC J4B 1E7

Eastern United States

Contact the Bellefonte, PA office

Phone 1 814 353 2100
Email eusales@graymont.com
194 Match Factory Place
Bellefonte, PA 16823

Great Lakes

Contact the West Bend, WI office

Phone 1 800 433 0036
Email saleswl@graymont.com
206 North 6th Avenue
P.O. Box 57, West Bend, WI 53095

Western United States

Contact the Salt Lake City, UT office

Phone 1 801 262 3942
Email wussales@graymont.com
3950 South 700 East
Suite 301
Salt Lake City, UT 84107

Mexico, Honduras and The Caribbean

Contact Grupo Calidra

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Caleras de la Laguna S.A. de C.V.
Av. Cuarta y Calle 16
Col. Vicente Guerrero
Torreon, Coah., Mexico C.P. 27380

For construction and building materials sales information, please contact:

Upstate New York

Contact the Plattsburgh, NY office

Phone 1 518 536 7702
Email nyconstsales@graymont.com
111 Quarry Road
Plattsburgh, NY 12901-0069

Quebec

Contact the Portneuf, QC office

Phone: 1 418 268 3584
Email qcconstsales@graymont.com
595, Dussault Blvd.
St-Marc-des-Carières, QC GOA 4B0

For building lime sales information, please contact:

Building Lime Sales Manager

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